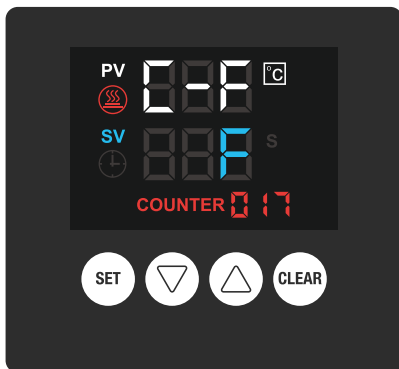


# Know More About PYD Life Integrated Tumbler Press V3.0

**Machine Default Button Setting & Function (Please ensure your machine parameters are the same as shown on the pictures.)**

1

Long press the "SET" button, choose between °F or °C.



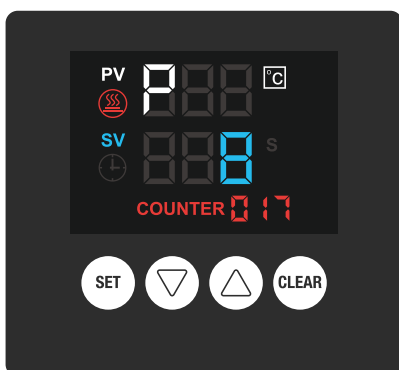
2

If the temperature displayed here is higher than the actual value, enter the exact temperature difference value to be made up.



3

Do not adjust the power parameter.

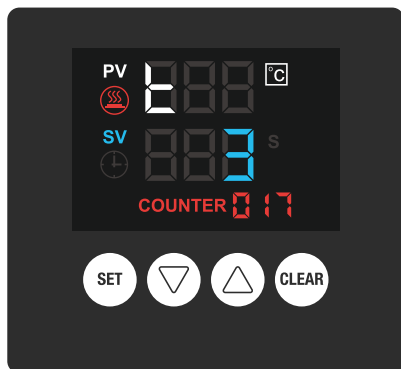


4

Do not adjust the current parameter.



5 Do not adjust the time interval.

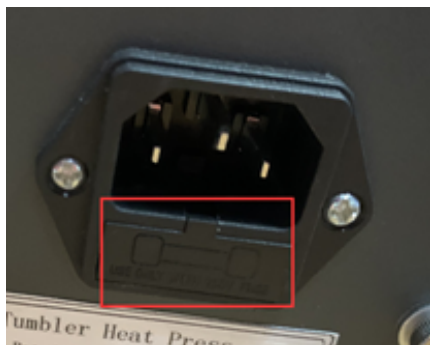


6 In addition to pressing down the handle, machine countdown can be started by pressing the “CLEAR” button once. Press it again if you want to stop the countdown. Also, you can clear the recorded printing times by long pressing the “CLEAR” button.

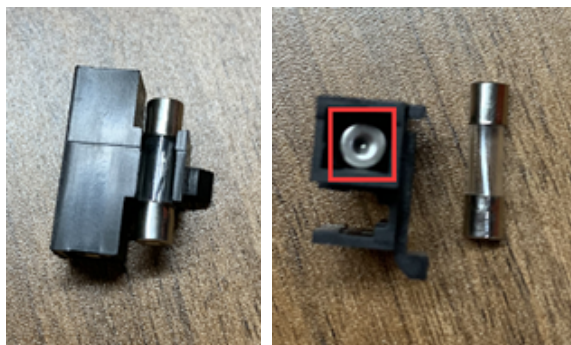


**Long press the “SET” button to return to the operation interface.**

7 If the mainboard is not powered and the machine doesn't work, please check if the fuse is broken or burnt. If so, please replace it. The machine comes with two fuses.



The position of fuse.



The spare fuses are here.

8

The tumbler heater has been upgraded to this etching type, which can heat more widely and evenly. But we don't recommend heating the item at 3cm from the edges of the heater.

**OLD****NEW**

9

Due to the Etching type of mug heater, If the print of the skinny tumbler are faint or ghosting on top and bottom. Please try to heat the two end separately again in the center of the heater.



10

**It is recommended to buy one spare heater along with the machine, which saves the shipping cost, and accelerate the process of solving after-sales problems.**



11

**If you need to purchase a tumbler heater alone, not along with the machine, please send us a photo of the connect port, so we can find the proper heater for your machine.**



12

**We will send you a hex key tool together with the main board replacement for convenient installation.**

