



AUTO TUMBLER HEAT PRESS MACHINE

USER MANUAL



SAFETY INSTRUCTIONS

Before using your appliance, thoroughly read the instruction manual.

1. Do not touch hot surfaces, always wear protective gloves during operation.
2. Close supervision is necessary when any appliance is used by or near children.
3. Do not leave the appliance unattended while in operation.
4. Never attempt to disassemble the appliance.
5. WARNING: Do not operate the device if visibly damaged.
6. WARNING: Ensure the supply cord is not trapped or damaged when positioning the appliance.
7. Do not immerse the appliance in water.
8. Keep the appliance away from fire or open flames.
9. Do not drop, impact, or puncture the appliance.
10. Do not expose the appliance to rain or moisture.
11. Use the appliance only for its intended purpose.
12. Ensure the area around the appliance is free from flammable items.
13. Let the machine cool down completely before moving or storing it.
14. The use of accessory attachments not recommended by the appliance manufacturer may cause injuries.
15. Perform regular maintenance checks as recommended by the manufacturer.
16. Have any repairs done by a qualified technician.

Electricity Safety

1. Avoid touching the power plug with wet hands to prevent electric shock.
2. Regularly check the power cord and plug for any signs of damage or wear.
3. Ensure proper grounding of the equipment to minimize fire and electric shock hazards.
4. Use the equipment in an environment where the power supply capacity exceeds the power consumption of the equipment to avoid malfunctions due to insufficient power supply capacity.
5. Turn off and unplug equipment well before a storm approaches to minimize potential damage.
6. Disconnect the power supply before carrying out any maintenance operations on the appliance.



MACHINE FEATURES

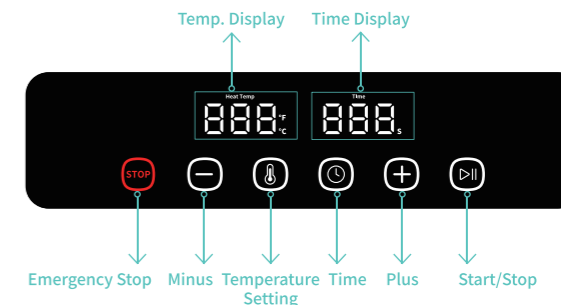
- 1 Touch-screen Control Panel
- 2 Movable Wrap
- 3 Power Cord Inlet
- 4 Tumbler Heating Attachment



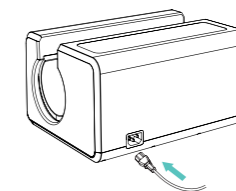
NOTE:
It will shut off automatically after 30 minutes of inactivity.

Power	550W(+5%,-10%)
Voltage	120V/230V
Temp. Range	104-392 °F
Time Range	1-999 seconds
Compatible Diameter: 2.67-3.43 in (6.8 cm - 8.7 cm) Max. Printable Length: 24cm	

KNOW THE CONTROL PANEL



HOW TO TURN YOUR TUMBLER PRESS ON AND OFF



1. Plug in the power cable.

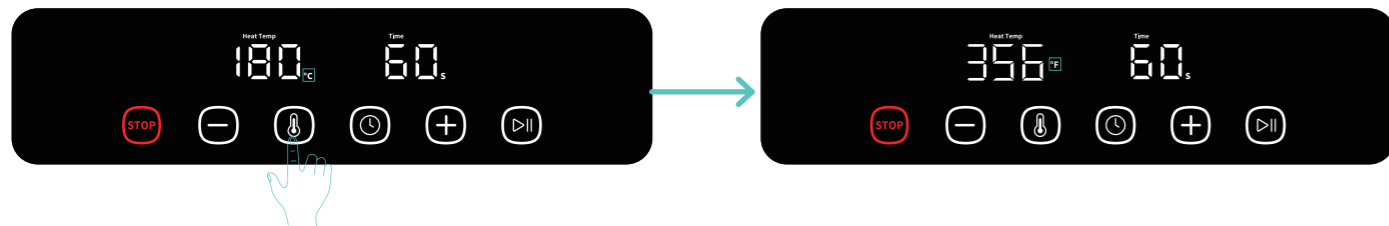


2. Tap "▶||" button to switch it on; long press "▶||" button for 3 secs to switch it off.

HOW TO USE CONTROL PANEL?

Switch between °F and °C

1. Long press "🌡️" button for 3 secs to switch between °C and °F.



2. As shown above, the current temperature unit is °C.

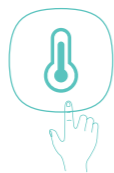
3. As shown above, the current temperature unit is °F.

How to set the temperature?

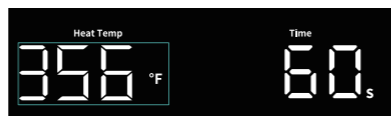


1. Tap "🌡️" button to enter the temperature setting mode.

2. Tap "+" or "-" button to adjust the value.

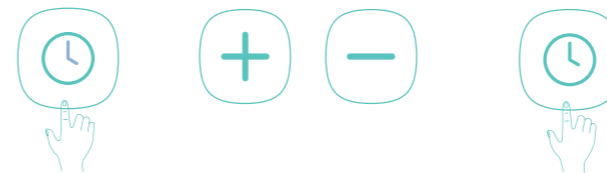


3. It will save the setting automatically after 3 secs of blinking, or you can tap "🌡️" button to confirm the setting.

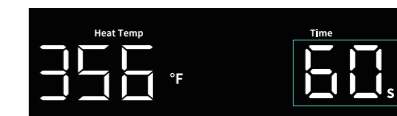


HOW TO USE CONTROL PANEL?

How to set the time?



1. Tap "🕒" button to enter the time setting mode.
2. Tap "+" or "-" button to adjust the value.
3. It will save the setting automatically after 3 secs of blinking, or you can tap the "🕒" button to confirm the setting.



Note:

The machine will record the parameters and unit set for your last run.

How to Start printing?

1. Tap "▶️" button to start the countdown.
2. Tap "▶️" button again at any time to stop the countdown.



Emergency Stop

You can tap "stop" button at any time during printing to stop the operation.



HOW TO PRINT A TUMBLER?



1 Plug in the power cable and turn on the tumbler press.



2 Fix the image on the tumbler tightly with heat resistant tape.



3 Set the printing time and temperature.



4 As the machine heats up to the set temperature, put the tumbler into the heating attachment.



5 Tap "▶||" to start printing.



6 When the printing is complete, it will beep to remind you. Enjoy your creation!

NOTES:

1. Print on the sublimation paper with a mirror image, and ensure the image is securely fixed to the tumbler.
2. For printing on an 11oz or 15oz ceramic mug, place two mugs together with their bottoms touching and no gap between them to extend the lifespan of the tumbler press.
3. Remove the lid and straw before printing. If there are heat-resistant parts that can't be removed, keep them at least 1.5 cm away from the edge of the heating attachment.
4. Wear heat-resistant gloves to prevent burns.
5. Adjust the printing time based on the size of the tumbler.
6. Use a mold when printing on plastic drinkware to prevent deformation.

PRINTING PARAMETERS

Product						
Product Name	Skinny Tumbler	Water Bottle	Kids Water Bottle	Glass Tumbler	11oz Ceramic Mug	15oz Ceramic Mug
Temperature	356 °F	356 °F	356 °F	356 °F	356 °F	356 °F
Time	60s	60s	60s	120s	280s	280s

NOTE:

1. Excluding preheat time.
2. The parameters may vary depending on factors like different printed design, paper quality, substrate type, weather conditions, and more.

FAQS:

Colors are lighter	The temperature is too low, or the time is too short.
Printed picture is vague	The printing time is long, which causes the ink spread.
Colors are less bright	The temperature is too high.
Colors are different	The surface of the printed item is uneven or the print time is too short.
The paper sticks on the printed item	The temperature is too high.