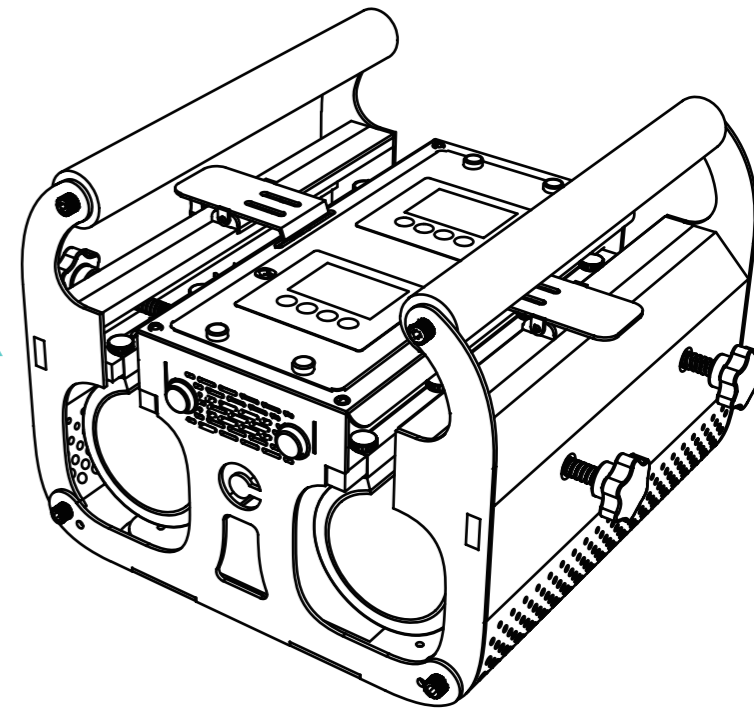


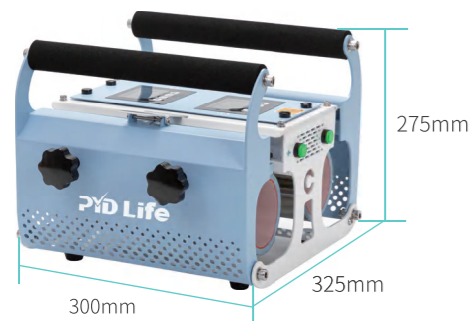


DUAL TUMBLER HEAT PRESS

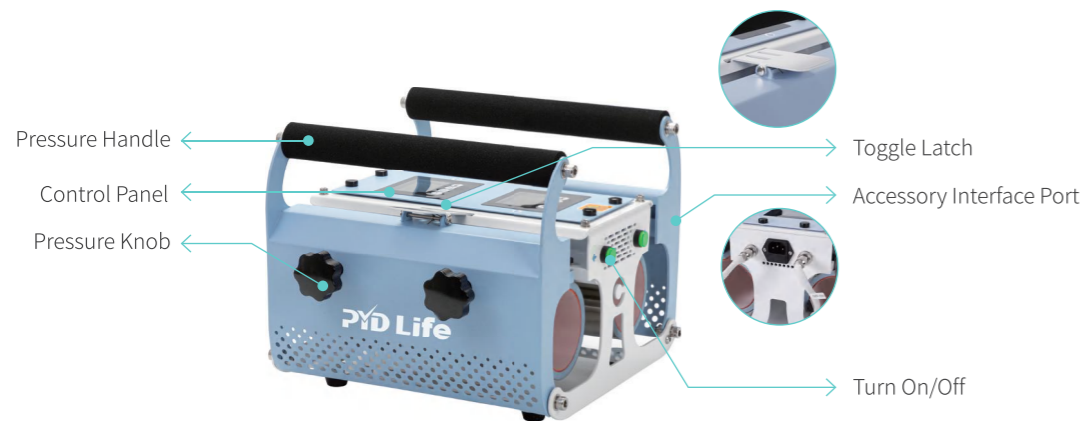
USER MANUAL



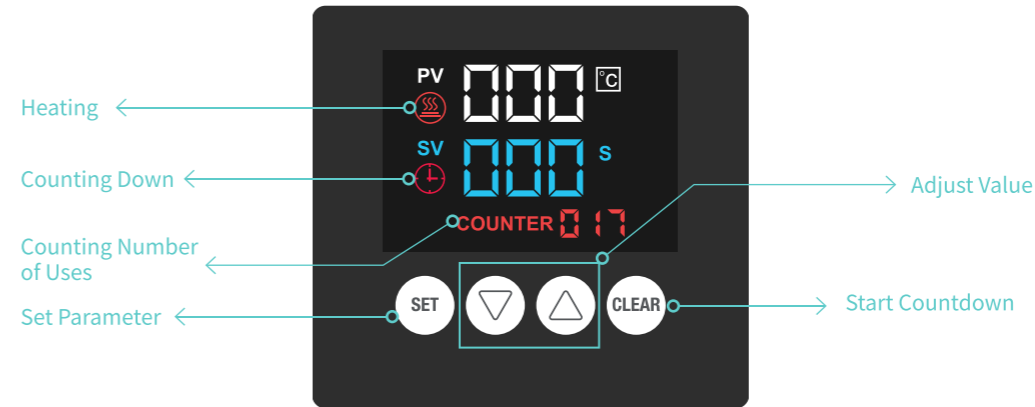
KNOW THE MACHINE



Power	1000W MAX±5%
Voltage	220V / 110V 50~60Hz
Temp. Range	32-482 °F (0-250°C)
Time Range	1-999 seconds



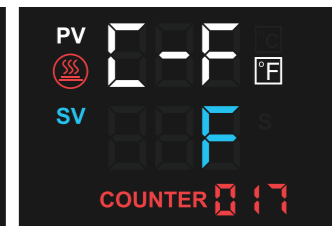
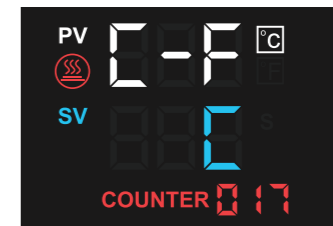
KNOW THE CONTROL PANEL



HOW TO USE THE CONTROL PANEL?

1. How to switch between °F and °C ?

1. Long press "SET" button for 10 seconds to enter temp. unit switching mode;
2. Press "▽" and "△" buttons to switch between °F and °C ;
3. Long press "SET" button for 5 seconds again to save the setting;



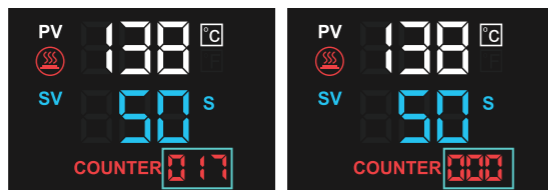
4. As shown above, the current temperature unit is °C ;

5. As shown above, the current temperature unit is °F .

2. How to clear the number of uses?



Long press "CLEAR" button for 8 seconds to reset the counter.



3. How to set printing time and temperature?



1 Turn on the machine, press "SET" button to enter temperature setting mode first;

2 Press "▽" and "△" buttons to adjust the value;

3 Press "SET" button again to enter time setting mode;



4 Press "▽" and "△" buttons to adjusting the value;

5 Last, press "SET" button again to save the settings and exit setting mode.



Notes

No matter which interface is shown, if you press the "CLEAR" button, the machine will automatically start the countdown. You can stop it by pressing the "CLEAR" button again.

HOW TO PRINT TWO TUMBLERS AT THE SAME TIME?



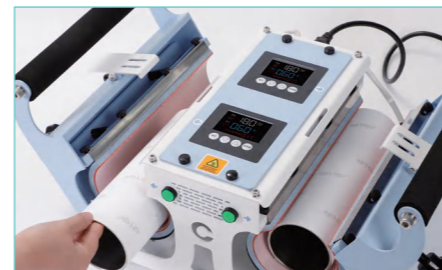
1 Fix the image on the tumbler tightly with thermal tape;



2 Plug in and turn on both switches;



3 Set the parameters for each of the two control panels according to the material of the tumbler;



4 Once the heating attachment has reached the specified temperature, put tumblers into the heating attachments and fix the toggle latches;



5 Adjust the appropriate pressure for each side separately; press the "CLEAR" buttons, and the heat press starts counting down;



6 After the countdown, press the "CLEAR" buttons and release the toggle latches in turn and take out the tumblers;



Safety Instructions

1. Don't touch the mug heater as the machine is heating or still hot.
2. This machine is not intended for use by children.

7. Peel off the paper and check the final results; turn off the machine after finishing printing.

FAQS:

Colors are lighter	The temperature is too low, the pressure is uneven, or the time is too short.
Printed picture is vague	The printing time is long, which causes the ink spread.
Colors are less bright	The pressure is too high or the temperature is too high.
Printed picture is partially vague	The heat is uneven.
Colors are different	The pressure is uneven or the surface of the printed item is uneven.
The paper sticks on the printed item	The temperature is too high or the coating of the item is in poor quality.

NOTES:

1. Do not heat the machine without a mug or tumbler inside in case of burnout.
2. Do not touch the heater directly without any protection.
3. If the machine works for more than 1.5 hours, it is better to turn it off for a 20-minute break.
4. When the printing is just finished and the heater is still hot, you can put in a blank mug or tumbler to absorb the heat, which can extend the lifespan of the heater.

Printing Parameters:

No.	Item Name	Temp.	Time(S)	Remark
1	Stainless Steel Skinny Tumbler	180°C (356 °F)	60	1. Print on sublimation paper, mirror image; 2. Take off the lid before printing; 3. Use low pressure.
2	Ceramic/Glass Mug	180°C (356 °F)	280	1. Print on sublimation paper, mirror image; 2. Place the mug into the heater in proper position to avoid handle breaking; 3. Use medium pressure
3	Water Bottle (Aluminum/ Stainless Steel Material)	180°C (356 °F)	60	1. Print on sublimation paper, mirror image; 2. Take off the lid before printing; 3. Use low pressure.
4	Plastic Mug	180°C (356 °F)	280	1. Print on sublimation paper, mirror image; 2. Put the printing tool into the mug before printing to avoid deformation; 3. Use low pressure.

1. The parameters above are just for CraftExpress Dual Tumbler Heat Press.
2. The parameters above are for reference only. Please test to find the best parameters for your own product.
3. Technical Help: support@pydlife.com