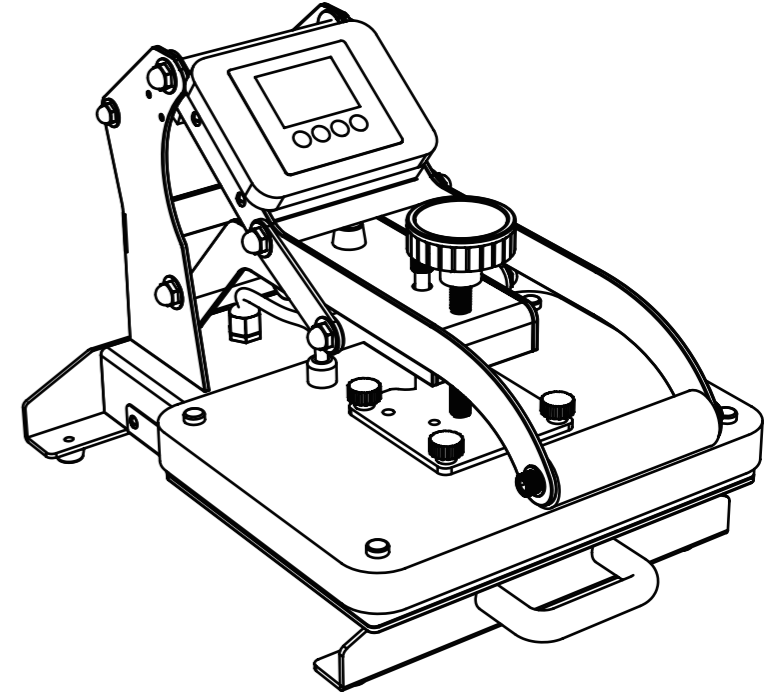




FLAT HEAT PRESS

The user manual is suitable for all colors of machines.

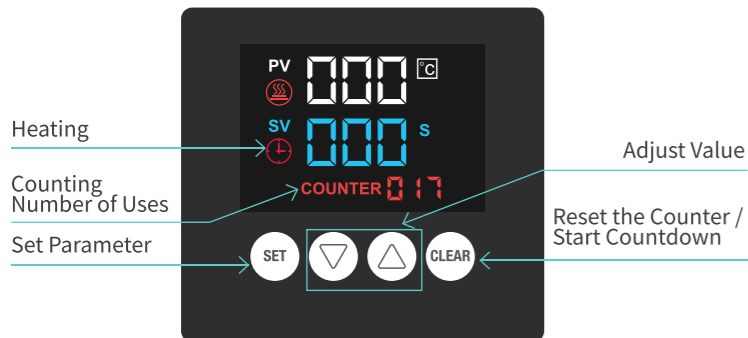


FLAT HEAT PRESS

- 1 Pressure Handle
- 2 Heat Platen
- 3 Silicone Pad
- 4 Digital Control Meter
- 5 Pressure Knob
- 6 Power Switch



KNOW THE CONTROL PANEL



Heat Platen Size	23 X 30cm
Power	800W MAX±5%
Voltage	220V / 110V 50-60Hz
Temp. Range	32-482 °F (0-250°C)
Time Range	0-999 seconds

HOW TO USE THE CONTROL PANEL?

1. How to switch between °F and °C ?



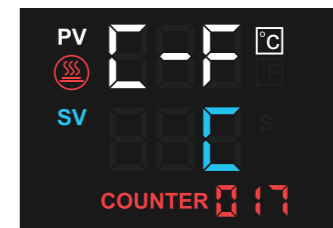
1. Long press "SET" button for 5 seconds to enter temp. unit switching mode;



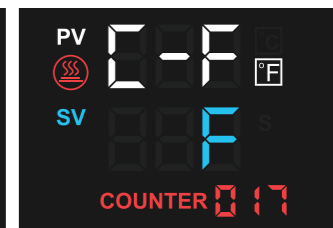
2. Press "↓" and "↑" buttons to switch between °F and °C ;



3. Long press "SET" button for 5 seconds again to save the setting.



As shown above, the current temperature unit is °C .

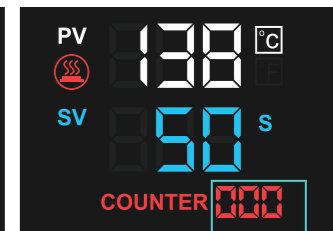
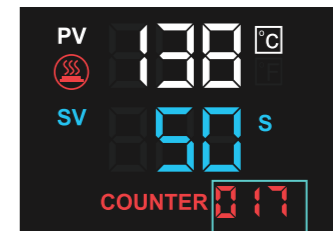


As shown above, the current temperature unit is °F .

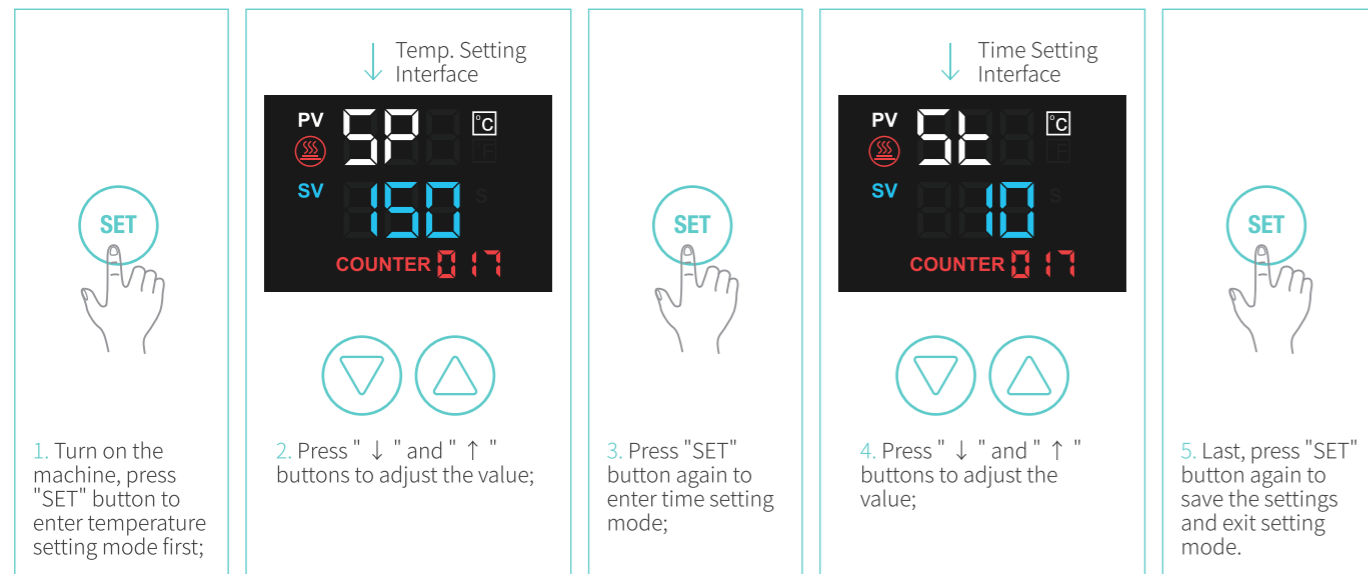
2. How to clear the number of uses?



Long press "CLEAR" button for 8 seconds to reset the counter.



3. How to set printing time and temperature?



The diagram illustrates the process of setting temperature and time on the machine's digital display. It is divided into five steps:

- 1. Turn on the machine, press "SET" button to enter temperature setting mode first;** An icon shows a hand pressing a circular button labeled "SET".
- 2. Press "↓" and "↑" buttons to adjust the value;** The digital display shows "Temp. Setting Interface" with "PV 50 °C" and "SV 150". Below the display are icons for the down and up arrow buttons. A "COUNTER 017" is shown at the bottom.
- 3. Press "SET" button again to enter time setting mode;** An icon shows a hand pressing the "SET" button.
- 4. Press "↓" and "↑" buttons to adjust the value;** The digital display shows "Time Setting Interface" with "PV 56 °C" and "SV 10". Below the display are icons for the down and up arrow buttons. A "COUNTER 017" is shown at the bottom.
- 5. Last, press "SET" button again to save the settings and exit setting mode.** An icon shows a hand pressing the "SET" button.

Notes

1. No matter which interface is shown, if the pressure handle is pressed down, the machine will start countdown automatically. You can lift it up to stop the countdown.
2. No matter which interface is shown, if you press "CLEAR" button, the machine will start countdown automatically. You can press "CLEAR" button again to stop the countdown.

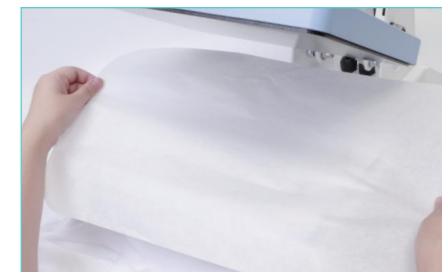
HOW TO PRINT A T-SHIRT?



- 1 Put a piece of protective paper on the silicon pad so that the inks won't ruin the silicon pad and the printed items;



- 2 Fix the image on the T-shirt with heat-resistant tape;



- 3 Cover the T-shirt with another piece of protective paper;



- 4 Adjust the printing pressure;



- 5 Turn on the machine;



- 6 Set printing time and temperature, and wait for the machine to heat up;



7 When the machine heats up to the set temperature, press down the handle, and the machine will start the countdown automatically;

8 After the countdown, the machine will beep a sound and then lift up the handle;

9 Remove the image as it cools down; check the amazing printout result.

FAQS:

Colors are lighter	The temperature is too low, the pressure is uneven, or the time is too short.
Printed picture is vague	The printing time is long, which causes the ink spread.
Colors are less bright	The pressure is too high or the temperature is too high.
Printed picture is partially vague	The heat is uneven.
Colors are different	The pressure is uneven or the surface of the printed item is uneven.
The paper sticks on the printed item	The temperature is too high or the coating of the item is in poor quality.



Safety Instructions

1. Do not touch the heating platen as the machine is heating or still hot.
2. This machine is not intended for use by children.

Printing Parameters

Product						
Product Name	T-shirt	Photo Frame	Pickleball Paddles	Photo Slate	Ceramic Ornament	Glass Ornament
Temperature	374 °F	356 °F	356 °F	374 °F	356 °F	356 °F
Time	60 s	150 s	120 s	600 s	250 s	240 s

Product						
Product Name	Acrylic Name Plate	Acrylic Photo Frame	Glass Photo Frame	Wood Cutting Board	Towel	Leather Sheets
Temperature	356 °F	356 °F	374 °F	356 °F	356 °F	356 °F
Time	60 s	120 s	180 s	60 s	60 s	50 s

1. The parameters above are just for Flat Heat Press machines.
2. The parameters above are for reference only. Please test to find the best parameters for your own product.
3. Technical Help: support@pydlife.com